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A B S T R A C T

In the process for manufacturing a composite sheet by joining a second web made of thermoplastic synthetic fiber and capable of inelastic extension to at least one surface of a first web capable of elastic stretch and contraction in an intermittent manner, a step of extending the first web and a step of allowing the first web to retract and a step of joining a second web to the second web while in a retracted state are included.

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